August 2017



1⁄2" Dia. Steel Torsion Bar With

Bronze Oilite

⁵⁄₁₀" Dia. Steel

Ball Swivel

Cover Plate

Electric Actuator

Removable Aluminum

Bearings

Drive Rod

# AC6D35HAFM

Louver Height

(in.)

4½"

61/2

#### STANDARD MATERIALS AND CONSTRUCTION

- FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy. Channel type.BLADES: Stationary blades are made from .081" thk. (nominal)
  - extruded aluminum 6063-T52/T6 alloy. Adjustable Airfoil blades are made from .125" thk. (nominal) extruded aluminum 6063-T52/T6 alloy. Blades are approximately 4½" on centers.

LOUVER FACE: Full width sill with head and blades contained within jambs.

SHAFT: .50" dia. aluminum "Pin-Lock" rod.

- LINKAGE: Extruded aluminum, concealed in the channel out of the airstream. The pivots, which rotate in Celcon bearings, are .50" dia. Cadmium plated and Chromate treated machined steel. The pivot is locked to the 5/46" dia. aluminum linkage rod by a ¼ 20 set screw with epoxy locking patch.
  SEALS: Extruded silicone rubber seals at blade edge. Foam on
- bottom blade. Stainless steel at jambs. SCREEN: (When indicated, in a removable frame)
- -or- Insect screen <sup>1</sup>% aluminum mesh, .011" dia.,
  -or- ½" sq. mesh intermediate double crimped aluminum wire, .063" dia.

### FINISH: Mill.

ACTUATOR: 120 VAC spring return normally closed. 133 in-lbs. torque.

#### **OPTIONS**

Finishes - Enamels, Epoxies, etc.

Other screens also available.

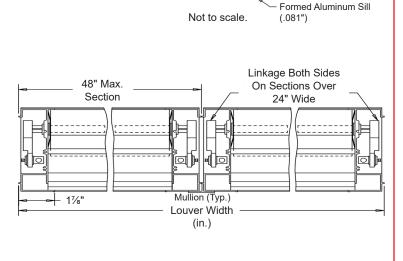
#### **NOTES**

1. <sup>1</sup>/<sub>2</sub>" nominal deduction will be made to the opening size given.

2. Approximate shipping weight is 5.7 lbs./sq.ft.

## LOUVER SIZES

Min Panel	Max Single Panel				
12"W x 19"H	48"W x 96"H				



In the interest of product development, Airline Louvers reserves the right to make changes without notice.

Item #	Qty	Width	Height	Width	Height	Mullion	Туре	Location				
		Opening Size Louver Size		Mullion	Screens				Union Made			
Arch. / Eng. :						EDR:		ECN:		Job:		
Contractor:												
Project:						Date:		DWN:		DWG:		
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